

## PRODUCT SPECIFICATIONS

### ULTIMATE PRINT SOFT GLOSS P4031

Ultimate Print Soft 4031 Gloss is a heat-sealable, printable PU textile transfer film (opaque white, 80 micron) suitable for light and dark textiles.

Ultimate Print Soft 4031 Gloss offers a high print resolution with a gloss finish and has a pleasant soft textile touch. Due to a special top coat, the film offers an excellent washing-resistance.

Ultimate Print Soft 4031 Gloss is compatible with all current printers using ECO-solvent, solvent and latex inks.

Due to a newly developed, non-adhesive PET film liner, even very small letters and motifs can be easily cut by all current CAD/CAM plotters after the printing process. The PET liner should be removed warm.

The transfer film is used for motifs and logos on sport, leisure and work wear.

The raw materials are ecologically inert, do not contain PVC, plasticizers or heavy metals (in accordance with Oeko-Tex Standard 100 Class I). We recommend evaluation on test material.

Due to the various influences which occur from production and transfer of plotter letterings, consistency of the carrier materials and also washing and cleaning conditions, product liability can only cover the unprocessed material.



45° Blade  
Recommended



Print right reading.



160°C



2,5 - 3,0  
Medium Pressure



15 Seconds



Peel Warm



Wash warm (max 80°)  
inside out Suitable for  
Tumble Drying  
Do Not Dry Clean



Do not layer.



Iron inside out.  
Do not iron directly  
onto transfers.



Suitable for cotton,  
polyester/cotton and  
polyester/acrylic.  
Not Suitable for Nylon.



Application tape  
required

**Standard dimensions:** 500 mm x 25m, 750 mm x 25m, 1.000 mm x 25 m

TRANSFER FILM	ADHESIVE	THICKNESS	LINER
Polyurethane, cast	Polyurethane-hotmelt	80 microns +/- 5 %	PET-film, non adhesive

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by the manufacturer.

#### Safety Data Sheet

When used under normal conditions, this product does not generate or release any dangerous substances or hazardous chemicals. This is a non-hazardous product in accordance with the current GefStoffV and EU criteria. Therefore it is not necessary to prepare a Material Safety Data Sheet for this product. The Safety Data Sheet serves only to comply with the regulation to supply information in accordance with REACH Regulation (EC) No. 1907/2006 and is available on request. This product is not a hazardous product with regards to transportation legislation; neither does it contain substances that are hazardous to water within the meaning of the federal water act. After use, dispose of the waste product in accordance with the local / national authorities.